

# INSTALLATION INSTRUCTIONS

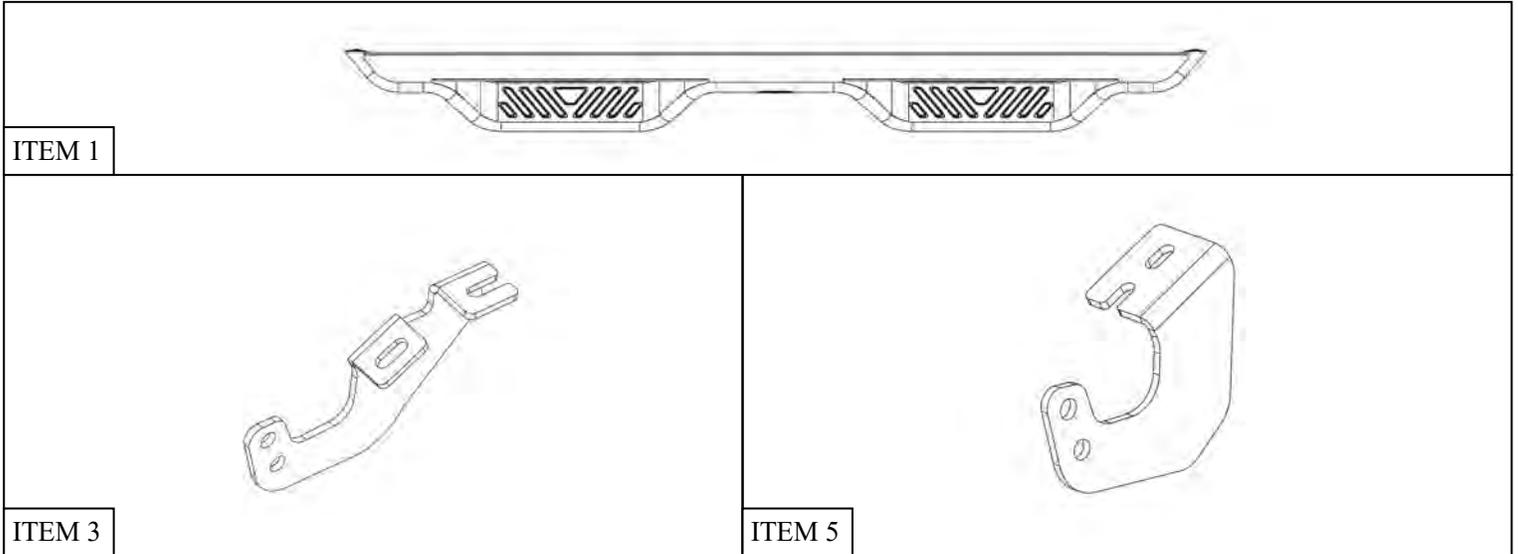
## OUTLAW DROP NERF STEP BAR



APPLICATION:  
TACOMA DOUBLE CAB 2024  
PART NUMBER:  
20-12785

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER STEP BAR	
2	1	PASSENGER STEP BAR	
3	1	DRIVER MOUNTING BRACKET "A"	
4	1	PASSENGER MOUNTING BRACKET "A"	
5	2	DRIVER MOUNTING BRACKET "B"	
6	2	PASSENGER MOUNTING BRACKET "B"	
7	12	M8 HEX HEAD CAP SCREW	
8	12	M8 SPLIT LOCK WASHER	
9	12	M8 FLAT WASHER	
10	12	M10 SERRATED FLANGE HEX HEAD BOLT	
11	12	M10 SERRATED FLANGE HEX NUT	

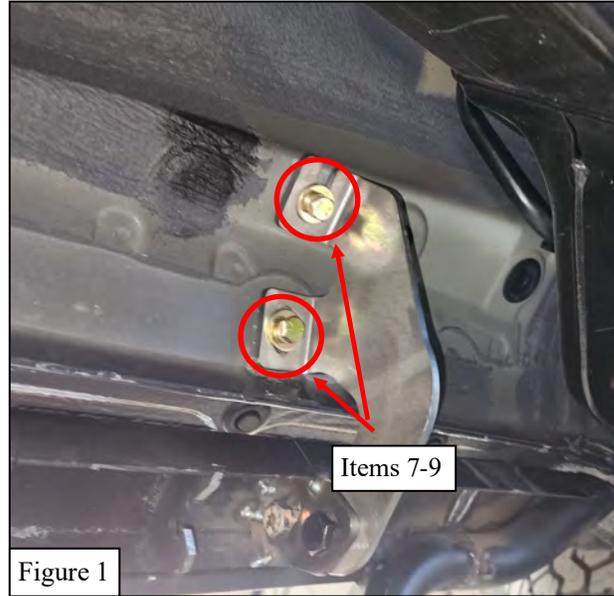
**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**



### PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**

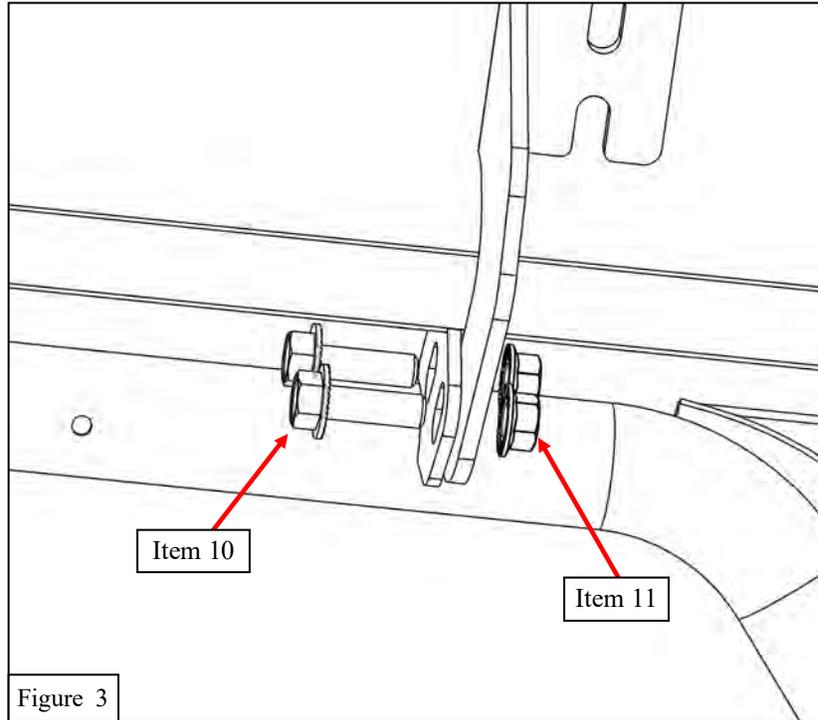
2. Locate the front mounting holes on the driver side of the vehicle and remove the factory bolts.
3. Loosely install Driver Mounting Bracket “A” (**item 3**) using the M8 hardware (**items 7-9**). See **Figure 1**.



4. Remove the factory hardware from the center and rear mounting holes.
5. Loosely install Driver Mount Brackets “B” (**items 5**) using the M8 hardware (**items 7-9**). See **Figure 2**.
6. Repeat **Steps 2-5** on the passenger side of the vehicle.



7. Loosely attach the Step Bars (**items 1 and 2**) onto the mounting brackets using the M10 hardware (**items 10 and 11**). See **Figure 3**.
8. Align and adjust the step bars and brackets as needed.
8. Tighten and torque all M8 fasteners to 15-18 ft-lbs, and all M10 fasteners to 30-35 ft-lbs.



## INSTALLATION COMPLETE



### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

**WESTIN** Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773

Thank you for choosing Westin products  
for additional installation assistance please call  
Customer Service (800) 793-7846  
[www.westinautomotive.com](http://www.westinautomotive.com)



## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



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